

**HEAVY DUTY**

# STEEL BENDING MACHINE



**Excellent Performance**

BITLER Steel Bending machine is a versatile industrial tool designed for efficiently shaping and bending steel bars, rods, and sheets with precision. this machine can handle various steel profiles, creating curved or angled forms to meet specific construction or manufacturing requirements.



**Stable & High Precision**



**Easy to Operate**



**High Efficiency**



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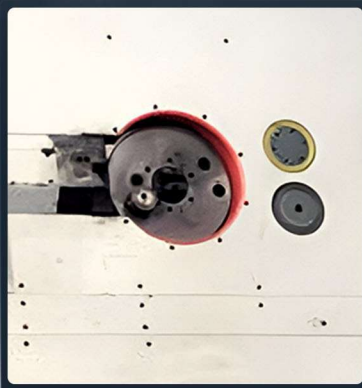
**SEMI AUTOMATIC BENDING MACHINE - U BOLT BENDING MACHINE**



WITH TWO  
END BEND

# CNC STIRRUP BENDING MACHINE

B-AWF2224-56KW With Two End Bend **TYPE**



B-AWF22-24-56KW can process all kinds of stirrups and hook stirrups, it can automatically complete straighten, size, bend and cut. The maximum diameter can be bent is 16mm, it can process any 2D shapes, widely used in construction site and processing plants. In addition, the device are more perfect after constantly update, can meet all needs from customers.

AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING		
Single Wire Bending	5-16 mm Round Bar	5-16 mm Rebar
Double Wire Bending	5-12 mm Round Bar	5-12 mm Rebar
Max Bending Angle	±180°	
Max Traction Speed	75 – 110 M/Min	
Max Bending Speed	1000 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	12 Kw/h	
Total Power	56 KW (Include Compressor)	
Dimension (L*W*H)	4300*1400*2100 mm	
Weight	3000 Kg	
Productivity (Double Wire)	2200-2400(For Example 200*200mm Square) PCS/H	
Bending Direction	Double Directions	
Additional Functions	Two End Bend	
Certification	CE/ISO9001:2008	



WITH TWO  
END BEND

B-AWF2224-32KW With Two End Bend **TYPE**

# CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING		
Single Wire Bending	5-14 mm Round Bar	5-14 mm Rebar
Double Wire Bending	5-12 mm Round Bar	5-10 mm Rebar
Max Bending Angle	±180°	
Max Traction Speed	75-110 M/Min	
Max Bending Speed	1000 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	7.5 Kw/h	
Total Power	32 KW (Include Compressor)	
Dimension (L*W*H)	3900*1100*2100 mm	
Weight	2000 Kg	
Productivity (Double Wire)	2200-2400 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Double Directions	
Additional Functions	Two End Bend	
Certification	CE/ISO9001:2008	



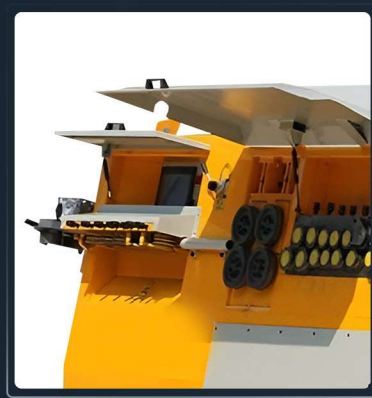
COMMON TYPE



UPDATE TYPE

TYPE B-AWF2022-21KW

# CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING		
Single Wire Bending	4-12 mm Round Bar	4-10 mm Rebar
Double Wire Bending	4-10 mm Round Bar	4-8 mm Rebar
Max Bending Angle	±180°	
Max Traction Speed	75-110 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	5 Kw/h	
Total Power	21 KW (Not Include Compressor)	
Dimension (L*W*H)	3980*1000*1900 mm	
Weight	1550 Kg	
Productivity (Double Wire)	2000-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Double Directions	
Additional Functions	Two End Bend	
Certification	CE/ISO9001:2008	



**B-AWF2224-32KW TYPE**

# CNC STIRRUP BENDING MACHINE



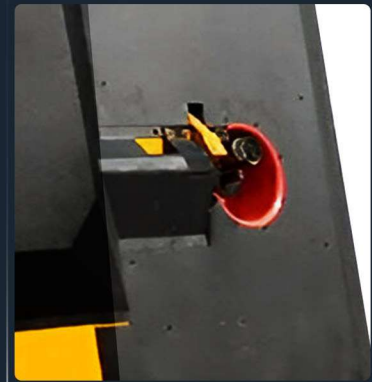
## AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING

Single Wire Bending	5-14 mm Round Bar	5-14 mm Rebar
Double Wire Bending	5-12 mm Round Bar	5-10 mm Rebar
Max Bending Angle	±180°	
Max Traction Speed	75-110 M/Min	
Max Bending Speed	1000 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	7.5 Kw/h	
Total Power	32 KW (Not Include Compressor)	
Dimension (L*W*H)	3980*1000*1900 mm	
Weight	2200 Kg	
Productivity (Double Wire)	2200-2400 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Double Directions	
Certification	CE/ISO9001:2008	



**B-AWF1822-16.7KW** **TYPE**

# CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / HYDRAULIC MECHANICAL CUTTING		
Single Wire Bending	4-12 mm Round Bar	4-10 mm Rebar
Double Wire Bending	4-10 mm Round Bar	4-8 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	5 Kw/h	
Total Power	16.7/14.2 KW (Not Include Compressor)	
Dimension (L*W*H)	3280*1000*1700 mm	
Weight	1350 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	
Certification	CE/ISO9001:2008	



- Excellent Performance
- Stable & High Precision
- Easy to Operation

**B-AWF1822-14.7KW** **TYPE**

## CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / HYDRAULIC CUTTING		
Single Wire Bending	4-10 mm Round Bar	4-8 mm Rebar
Double Wire Bending	4-8 mm Round Bar	4-6 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	4.5 Kw/h	
Total Power	14.7 KW (Not Include Compressor)	
Dimension (L*W*H)	2600*880*1700 mm	
Weight	1150 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	
Certification	CE/ISO9001:2008	





-  Excellent Performance
-  Stable & High Precision
-  Easy to Operation

**B-AWF1822-21.7KW** TYPE

# CNC STIRRUP BENDING MACHINE



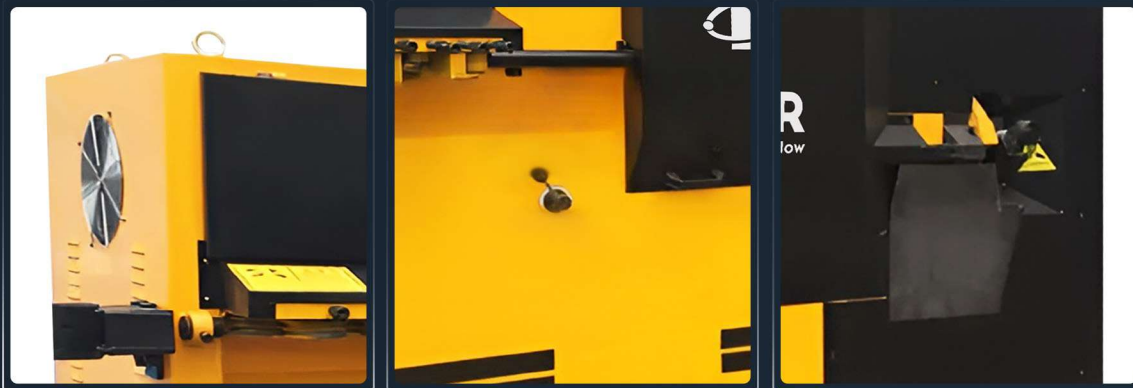
AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING		
Single Wire Bending	4-12 mm Round Bar	4-12 mm Rebar
Double Wire Bending	4-10 mm Round Bar	4-8 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	5 Kw/h	
Total Power	21.7 KW (Include Compressor)	
Dimension (L*W*H)	3500*1000*1950 mm	
Weight	1550 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	
Certification	CE/ISO9001:2008	



- 
**Excellent Performance**
- 
**Stable & High Precision**
- 
**Easy to Operation**

**BRD5-12C** TYPE

## CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING	BRD5-12C	
Single Wire Bending	4-10 mm Round Bar	4-8 mm Rebar
Double Wire Bending	4-6 mm Round Bar	4-6 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	4.5 Kw/h	
Total Power	14.7 KW (Not Include Compressor)	
Dimension (L*W*H)	2600*8800*1700 mm	
Weight	1100 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	



- Excellent Performance
- Stable & High Precision
- Easy to Operation

**BRD5-12D** TYPE

# CNC STIRRUP BENDING MACHINE



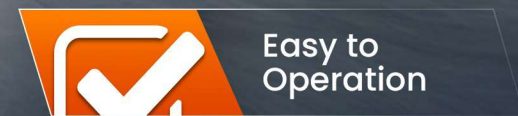
AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING	BRD5-12D	
Single Wire Bending	4-12 mm Round Bar	4-10 mm Rebar
Double Wire Bending	4-8 mm Round Bar	4-8 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	5 Kw/h	
Total Power	16.7 KW (Not Include Compressor)	
Dimension (L*W*H)	3280*1000*1700 mm	
Weight	1300 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	



Excellent Performance



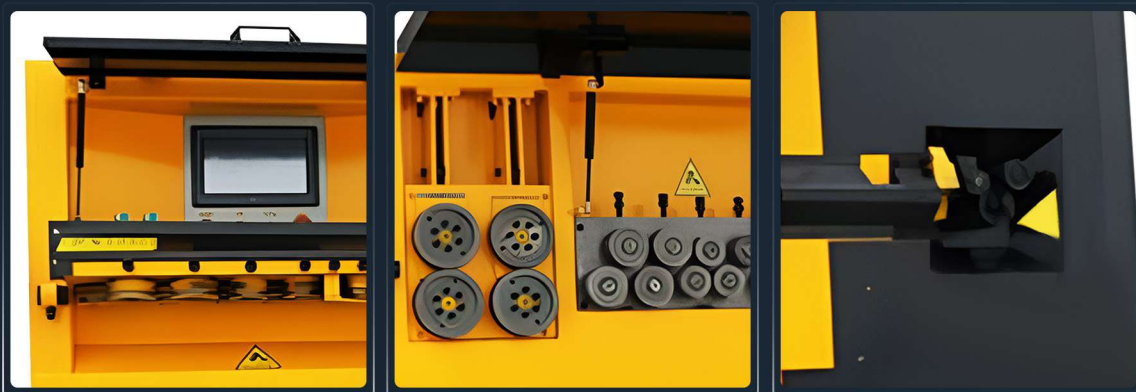
Stable & High Precision



Easy to Operation

BRD5-12S TYPE

## CNC STIRRUP BENDING MACHINE




AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING	BRD5-12S	
Single Wire Bending	4-12 mm Round Bar	4-12 mm Rebar
Double Wire Bending	4-8 mm Round Bar	4-8 mm Rebar
Max Bending Angle	180°	
Max Traction Speed	60 M/Min	
Max Bending Speed	800 °/S	
Angle Precision	±1°	
Cut Length Precision	±1 mm	
Average Power	5 Kw/h	
Total Power	19.5 KW (Not Include Compressor)	
Dimension (L*W*H)	3280*1000*1700 mm	
Weight	1500 Kg	
Productivity (Double Wire)	1800-2200 (For Example 200*200mm Square) Pcs/H	
Bending Direction	Single Direction	



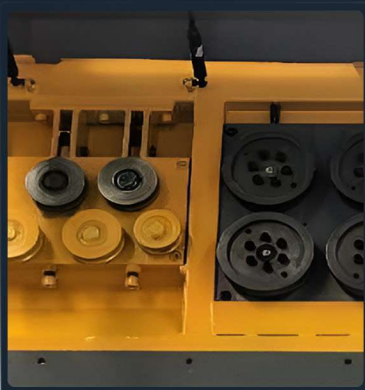
 Excellent Performance

 Stable & High Precision

 Easy to Operation

**B-AWF2022-21.6KW** TYPE

# CNC STIRRUP BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING	
Single Wire Bending	5-16 mm Round Bar and Rebar
Max Bending Angle	±180°
Max Traction Speed	75 M/Min
Max Bending Speed	1000 °/S
Angle Precision	±1°
Cut Length Precision	±1 mm
Average Power	5 Kw/h
Total Power	21.6 KW (Include Compressor)
Dimension (L*W*H)	2500*1200*2130 mm
Weight	1200 Kg
Productivity (Double Wire)	2000-2200 (For Example 200*200mm Square) Pcs/H
Bending Direction	Double Directions
Certification	CE/ISO9001:2008

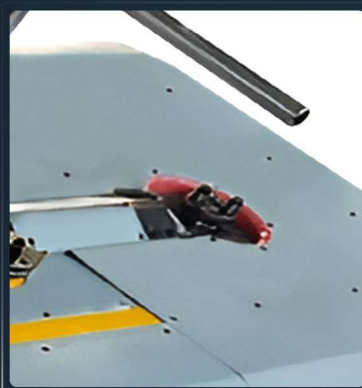


**Excellent Performance**

**Stable & High Precision**

**Easy to Operation**
**B-AWF-H SERIES** **TYPE**

# CNC WIRE BENDING MACHINE

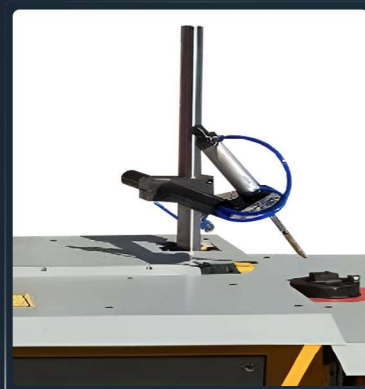


AUTOMATIC WIRE FEEDING SYSTEM (PLC)	B-AWF-H6	B-AWF-H8	B-AWF-H10
Single Wire Bending	3-6 mm Round Bar & 3-mm Stainless Steel	4-8 mm Round Bar & 4-6 mm Stainless Steel	5-10 mm Round Bar and 5-8 mm Stainless Steel
Max Bending Angle	±180°	±180°	±180°
Max Traction Speed	60 M/Min	60 M/Min	60 M/Min
Max Bending Speed	800 °/S	800 °/S	800 °/S
Angle Precision	±1°	±1°	±1°
Cut Length Precision	±1 mm	±1 mm	±1 mm
Average Power	4.5 Kw/h	4.5 Kw/h	4.5 Kw/h
Total Power	8 KW (Not Include Compressor)	9.5 KW (Not Include Compressor)	13 KW (Not Include Compressor)
Dimension (L*W*H)	3300*1035*1640 mm	3300*1035*1640 mm	3340*1035*1640 mm
Weight	600 Kg	640 Kg	720 Kg
Bending Direction	Double Directions	Double Directions	Double Directions



**BR3D-8 TYPE**

# CNC WIRE BENDING MACHINE



AUTOMATIC WIRE FEEDING SYSTEM (PLC) / MECHANICAL CUTTING	
Single Wire Bending	3-8 mm Round Bar
Max Bending Angle	±180°
Max Traction Speed	50 M/Min
Max Bending Speed	800 °/S
Angle Precision	±1°
Cut Length Precision	±1 mm
Average Power	5 Kw/h
Total Power	21.6 KW (Include Compressor)
Dimension (L*W*H)	2500*1200*2130 mm
Weight	1200 Kg
Productivity (Double Wire)	2000-2200 (For Example 200*200mm Square) Pcs/H
Bending Direction	Double Directions
Certification	CE/ISO9001:2008



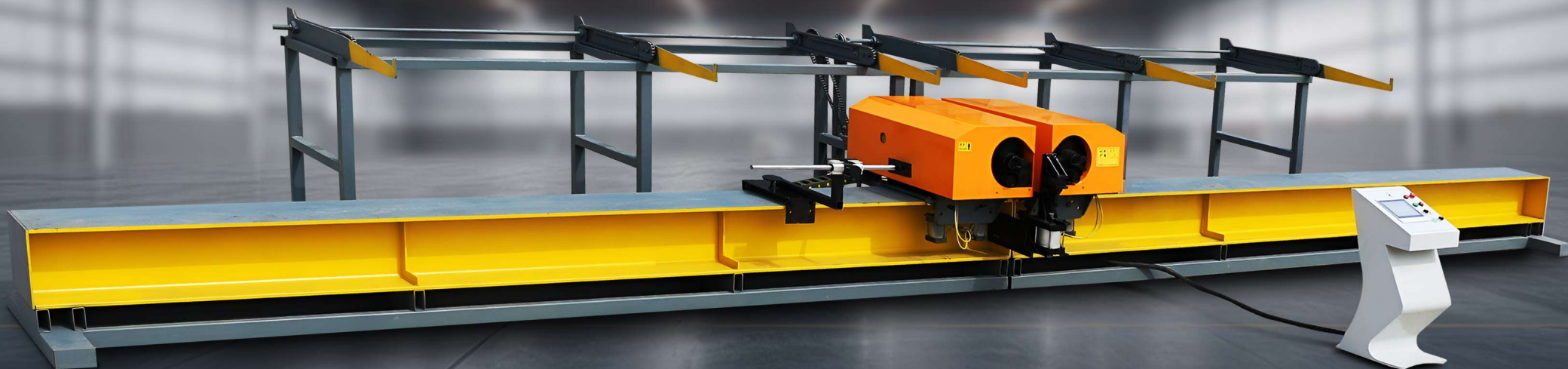
# 8 METERS CNC FIVE HEAD BENDING MACHINE

8 METERS CNC FIVE HEAD BENDING MACHINE **TYPE**



Process Quantity of Rebar at once time	φ6	φ8	φ10	φ12	φ14	φ16	φ18
	14pcs	10pcs	8pcs	4pcs	3pcs	2pcs	1pc
Total Power	8 KW (Not Include Compressor)						
Production	1500-2000 pcs/h						
Hydraulic Pressure	5-16 MPa						
Air Pressure	0.4-0.6 MPa						
Locking Method of Bending Axis	Hydraulic Locking						
Sizing Method	Auto						
Forming Speed	5s						
Length Accuracy	±2 mm						
Angle Accuracy	±1°						
Total Weight	1200 Kg						
Size of Machine	8000*1320*1100 mm						
Minimum Size Processed	130*132 mm						





Excellent Performance



Stable & High Precision



Easy to Operation

BRGW-32 TYPE

## HEAVY DUTY BENDING CENTER



### CNC CONTROL

Bending Diameter	3-8 mm											
Bending Angle	0-180°											
Bending Side of Length	300 – 11700 mm											
Bending Moving Speed	0.5-1 m/s											
Bending Speed	60°/S											
Length Precision	±1mm											
Angle Precision	±1°											
Total Power	17 KW											
Air Pressure	0.6 Mpa											
Weight	3800 Kg											
Dimension	12040*2000*1700 mm											
Certification	CE/ISO9001:2008											
Bending Capacity	φ Bars Diameter mm	8	10	12	14	16	17	20	22	25	28	32
	Bending Bars Number	7	7	6	5	4	3	2	2	2	1	1

# SEMI AUTOMATIC BENDING MACHINE - STIRRUP BENDING MACHINE



Model	BRF-20/BRF-20CNC	BRF-25/BRF-25CNC	BRF-28 CNC
Processing Diameter Range	4-20 mm Round Bar 4-16 mm Rebar	4-25 mm Round Bar 4-20 mm Rebar	4-28 mm Round Bar 4-25 mm Rebar
Motor Power	2.2 KW	3 KW	3 KW
Rotation Speed of Motor	1440 R/min	1440 R/min	1440 R/min
Rotation Speed of Spindle	25-30 R/min	25-30 R/min	20-25 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	100 Kg	150 Kg	200 Kg
Size of Machine	800*500*810 mm	850*550*910 mm	850*550*880 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# SEMI AUTOMATIC BENDING MACHINE - STIRRUP BENDING MACHINE



Model	BRF-32 CNC	BRF-36 CNC	BRF-42 CNC
Processing Diameter Range	4-32 mm Round Bar 4-28 mm Rebar	4-36 mm Round Bar 4-32 mm Rebar	4-42 mm Round Bar 4-36 mm Rebar
Motor Power	3 KW	4 KW	4 KW
Rotation Speed of Motor	1440 R/min	1440 R/min	1440 R/min
Rotation Speed of Spindle	20-25 R/min	15-25 R/min	15-20 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	240 Kg	300 Kg	350 Kg
Size of Machine	900*700*880 mm	900*700*900 mm	900*750*900 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# SEMI AUTOMATIC BENDING MACHINE - STEEL BAR BENDING MACHINE



BRW-40/BRW-40CNC



BRW-42 WITH COVER



BRW-50A/BRW-50A CNC

Model	BRW-40/BRW-40CNC	BRW-50A/BRW-50A CNC	BRW-42 (With Cover)
Processing Diameter Range	4-32 mm Round Bar 4-28 mm Rebar	4-42 mm Round Bar 4-32 mm Rebar	4-36 mm Round Bar 4-32 mm Rebar
Motor Power	3 KW	4 KW	3 KW ~ 4P
Working Disk Diameter	340 mm	380 mm	350 mm
Rotation Speed of Motor	1440 R/min	1440 R/min	1440 R/min
Rotation Speed of Spindle	9-15 R/min	9-15 R/min	9-15 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	240 Kg	320 Kg	300 Kg
Size of Machine	850*750*840 mm	980*750*850 mm	800*800*850 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# SEMI AUTOMATIC BENDING MACHINE - STEEL BAR BENDING MACHINE



BRW-50B



BRW-70 CNC



BRW-60 CNC

Model	BRW-50B	BRW-60 CNC	BRW-70 CNC
Processing Diameter Range	4-50 mm Round Bar 4-40 mm Rebar	6-55 mm Round Bar 6-45 mm Rebar	6-65 mm Round Bar 6-55 mm Rebar
Motor Power	4 KW	5.5 KW	7.5 KW
Working Disk Diameter	400 mm	450 mm	540 mm
Rotation Speed of Motor	1440 R/min	1440 R/min	1440 R/min
Rotation Speed of Spindle	9-15 R/min	5-10 R/min	3-7 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	400 Kg	600 Kg	900 Kg
Size of Machine	970*775*880 mm	1100*1000*1000 mm	1200*1100*1000 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# SEMI AUTOMATIC BENDING MACHINE - U BOLT BENDING MACHINE



BRU-20



BRU-32 CNC



BRU-25 CNC

Model	BRU-20	BRU-25 CNC	BRU-32 CNC
Processing Diameter Range	4-16mm Round Bar	4-22mm Round Bar	4-28mm Round Bar
Inner Diameter of U Bolt	≤ 260 mm	≤ 260 mm	≤ 260 mm
Motor Power	2.2 KW	3 KW	3 KW
Rotation Speed of Spindle	25-30 R/min	25-30 R/min	20-25 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	100 Kg	150 Kg	240 Kg
Size of Machine	800*500*810 mm	850*550*910 mm	900*700*880 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# SEMI AUTOMATIC BENDING MACHINE - U BOLT BENDING MACHINE



BRU-42 CNC



BRU-50



BRU-42

Model	BRU-42 CNC	BRU-42	BRU-50
Processing Diameter Range	4-36mm Round Bar	4-36mm Round Bar	10-42mm Round Bar
Inner Diameter of U Bolt	≤ 260 mm	≤ 300 mm	≤ 350 mm
Motor Power	4 KW	4 KW	5.5 KW
Rotation Speed of Spindle	15-20 R/min	10-20 R/min	5-15 R/min
Rated Voltage	380V, 50Hz	380V, 50Hz	380V, 50Hz
Weight of Machine	350 Kg	400 Kg	500 Kg
Size of Machine	900*750*900 mm	1000*900*1000 mm	1000*1000*1000 mm
Certificate	ISO9001:2008/CE	ISO9001:2008/CE	ISO9001:2008/CE

# INDOTARA®

## PT. INDOTARA PERSADA

### Our Marketing Office and After Sales Service Center



#### Head Office

50/F, Menara BCA Grand Indonesia  
Jl. M.H. Thamrin No.1  
Jakarta Pusat 10310

021 - 5011 2228  
dgm@indotara.id



#### Semarang Office

Wisma HSBC Lt. 6 Suite 609  
Jl. Gajah Mada No.135  
Semarang, Jawa Tengah 50134

024 - 40 300 893  
sng.dgm@indotara.id



#### Bali Office

Benoa Square Lt. 2  
Jl. Bypass Ngurah Rai No. 21 A Kedonganan,  
Kuta Badung - Bali Indonesia 80361

021 - 5011 2228  
bali.dgm@indotara.id



#### Marketing Office

APL Tower 6th Floor No. 6 Central Park,  
Jl. Letjen S. Parman Kav 28,  
Jakarta Barat - 11440

021 - 5011 2228  
dgm@indotara.id



#### Medan Office

Sutomo Tower Lantai 5H  
Jl. Sutomo Ujung No.28,  
Kota Medan, Sumatera Utara 20235

061 - 50 300 595  
mdh.dgm@indotara.id



#### Singapore Office

Marina Bay Financial Centre Tower 3  
17F, 12 Marina Boulevard  
Singapore - 018982

021 - 5011 2228  
sing.dgm@indotara.id



#### Graha Indotara

Millenium Industrial Estate  
Jl. Millenium 22 Blok R3 No. 1  
Cikupa, Tangerang - Banten 15720

021 - 5011 2228  
dgm@indotara.id



#### Makassar Office

Fajar Graha Pena Lt. 5  
Jl. Urip Sumoharjo No. 20,  
Makassar - South Sulawesi 90234

021 - 5011 2228  
mks.dgm@indotara.id



#### Yogyakarta Office

Hartono Mall Yogyakarta Lt. 3  
Kaliwaru, Condongcatur,  
Sleman, Yogyakarta 55281

021 - 5011 2228  
yog.dgm@indotara.id



#### Bandung Office

Wisma HSBC Lt. 6 Suite B  
Jl. Asia Afrika No. 116  
Bandung, Jawa Barat 40112

021 - 5011 2228  
bdg.dgm@indotara.id



#### Balikpapan Office

Panin Tower Lt. 8 - Grand Sudirman  
Jl. Jendral Sudirman No.7 Klandasan Ilir,  
Balikpapan Kota, Kalimantan Timur 76114

021 - 5011 2228  
bpp.dgm@indotara.id



#### Surabaya Office

Japfa Indoland Center, Tower I Lt. 10/1008  
Jl. Jendral Basuki Rahmat 129-137  
Surabaya 60271

031 - 3360 1491  
sby.dgm@indotara.id